

Brookhaven National Laboratory/National Synchrotron Light Source				
<b>Subject:</b>	<b>VUV Ring Radiological Interlock Test</b>			
<b>Number:</b>	LS-PPS-0022	<b>Revision:</b>	D	<b>Effective:</b> 7/28/05 <b>Page 1 of 6</b>

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\*Approval signatures on file with master copy.

[Revision/Periodic Review Log](#)

Test Reason:	Test Result: <input type="checkbox"/> Passed <input type="checkbox"/> Failed	
	Test Type: <input type="checkbox"/> Full <input type="checkbox"/> Partial	
Test Date:	Start Time:	Finish Time:
Tester 1:	Assistant 1:	
Tester 2:	Assistant 2:	

#### PREPARATION:

- Inform Control Room Operator that a VUV Interlock test will be done. \_\_\_\_\_
- LOTO the LEBT valve and LINAC low level RF amplifier. Refer to procedure “[LINAC LOTO](#)” (LS-ESH-0012) \_\_\_\_\_
- Verify VUV main power supplies and LINAC modulators are in a ready state where they can be turned ON. \_\_\_\_\_

1. Search the VUV ring with one person remaining inside at the security control rack. The person outside times the audible alarm. \_\_\_\_\_  
Audible alarm sounds for at least 30 seconds \_\_\_\_\_

The person inside watches the VUV ring Secure 'A' indicator. \_\_\_\_\_

The indicator lights after the warning sound is complete \_\_\_\_\_

The Area Secured light in the control room is on. \_\_\_\_\_

The five beacons surrounding the VUV ring are flashing. \_\_\_\_\_

2. Open the entry gate. \_\_\_\_\_

Observe the Ring Secure 'A' & 'B' indicators go out \_\_\_\_\_

The indicator on CS-E goes out \_\_\_\_\_

The five beacons surrounding the ring go out. \_\_\_\_\_

The Area Secured light in the control room is out. \_\_\_\_\_

An alarm is reported to the control room alarm panel/micro. \_\_\_\_\_

Close the gate. \_\_\_\_\_

3. Press CS-E (Check station at exit). \_\_\_\_\_

Pilot on CS-E does not come on \_\_\_\_\_

The ring interlock does not activate \_\_\_\_\_

4. Press CS-2, CS-3, CS-4 and CS-E.

Neither pilot light stays on

Open the gate and then close the gate.

Press in order CS-4, CS-3, CS-2, CS-1 & CS-E

Interlock does not activate.

Open the gate and then close the gate.

5. Press CS-1 and start timing.

The check station pilot lights turn off in  $\leq 2$  min.

Press in order CS-2, CS-3, CS-4, and CS-E

Pilot on CS-E does not come on

Ring interlock does not activate.

6. Test the following emergency stop switches one at a time below.

**ES1 - Emergency Stop on VUV security rack**

## ES2 - Emergency Stop on VUV mezzanine

**ES3** - Emergency Stop on VUV wall (near U11)

**ES4** - Emergency Stop in control room. Note: ES4 will drop security in LINAC/Booster and VUV ring.

Press an emergency stop.

ES pilot 'A' in security rack goes out

ES pilot 'B' in security rack goes out

Emergency Stop Latch 'A' indicator goes out

Emergency Stop Latch 'B' indicator goes out

## Reset emergency stop

ES pilot 'A' in security rack come ON

ES pilot 'B' in security rack come ON

Emergency Stop Latch 'A' indicator remains out

Emergency Stop Latch 'B' indicator remains out

Press the reset switch on the security rack

Emergency Stop Latch 'A' indicator comes ON.

Emergency Stop Latch 'B' indicator comes ON.

7. Rotate the lockout switch to OFF and attempt to secure the VUV ring.

Observe the ring does not secure.

Rotate the lockout switch to the ON position.

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8. Secure VUV ring, with someone inside. Turn on Dipole at injection level.  
Request control room to open VUV injection shutter.  
Verify the Injection Shutter Open light in the control room comes ON.

Listen to and time injection audible alarm.

Alarm sounds for at least 3 - 5 seconds

And repeats every 10 - 13 seconds

The IR4 rotating beacon is on.

9. Attempt to Enable the Master Shutters for the VUV ring  
Observe that the shutters do not enable.

- 10 Turn off Lockout switch in security rack.  
Injection Shutter Open light in control room goes out.  
The Injection Shutter Closed indicator on SR9 is ON.

Rotate the Lockout switch to the ON position.

11. Turn ON modulators where the H.V. is ON and the MODs are pulsing  
Secure the VUV ring and the LINAC Booster. Have a person posted at the modulators to observe the status of the A & B chains.  
Turn on Dipole and set to injection level. Open the Injection shutter.  
Adjust the A limit of the dipole current sensor to 2 digits greater than the present setting.

'A' Chain Set point	
Orig.	New

The injection shutter closes.

The Dipole Current in Range light goes out.

The modulators Chain A drops out momentarily until the injection shutter closes.

Return the A limit switch to its original setting.

'B' Chain Set point	
Orig.	New

12. Open the Injection shutter. Adjust the B limit of the dipole current sensor to ~ 2 digits greater than the present setting.

Modulator Chain 'B' drops-out.

Return the B limit switch to its original setting and Reset Modulators.

13. Open the injection shutter Start \_\_\_\_\_ MeV End \_\_\_\_\_ MeV  
Reduce the dipole current setting by ~2950 counts Start \_\_\_\_\_ Counts End \_\_\_\_\_ Counts  
Observe the injection shutter closes.

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14. Open the Injection shutter and manually activate the air solenoid for the U1 safety shutter.

Observe the injection shutter closes.

The modulators Chain A drops out momentarily until the injection shutter closes.

15. Open injection shutter. Manually activate each safety shutter listed and verify that the injection shutter closes:

**U7**

**U13**

**U15**

**U16**

16. Open the injection shutter. Open the VUV gate.

Observe the injection shutter closes.

Modulators A and B chains momentarily drop out until the injection shutter closes.

An audible warning sounds in the VUV for 5 seconds when the gate is opened.

VUV Security Alarm sounds in Control Room

VUV Interlock drops out

Re-secure the VUV ring.

17. Switch to Access Mode with the control room switch. Press Entry Permit button in control room.

Lock releases on gate and sign changes to green.

Open the gate.

VUV interlock does not dump.

Close gate, release permit button.

Gate is locked

Open gate by releasing lock on inside of gate.

VUV interlock dumps

18. Re-secure the VUV ring. While in Access Mode and injection shutter enable state (i.e. dipole current in range) attempt to open the injection shutter.

The VUV injection shutter does not open.

Open the injection shutter using the jumper cable designed for that purpose.

Observe that the modulators A chain drops out while the injection shutter is open.

19. Switch from Access mode to Normal

Observe an audible warning sounds in the VUV area for 10 to 15 seconds

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20. Break security using the Interlock Off button on Mezzanine.

Observe that there is no audible warning in the VUV ring.

Pilot Light on CSE goes out

VUV interlock drops out

Search VUV ring

Break security using the Interlock Off button on VUV Security Rack.

Observe that there is no audible warning in the VUV ring.

Pilot Light on CSE goes out

VUV interlock drops out

21. Place holders on gate switches A and B and then secure the VUV ring.

Turn ON VUV power supplies as listed below and then Open the injection shutter..

Remove the B switch holder. Observe the following:

The modulators 'A' & 'B' chain drops out momentarily until the injection shutter closes.

The 'B' Chain trips first

The SR9 VUV Ring Secure 'A' indicator stays ON.

The SR9 VUV Ring Secure 'B' indicator goes out.

	Power Supply									
	<u>Dipole</u>	<u>Q1</u>	<u>Q2</u>	<u>Q3</u>	<u>Q4</u>	<u>Q5</u>	<u>Q6</u>	<u>Q7</u>	<u>SEXT F</u>	<u>SEXT D</u>
Dipole trips off	_____									
Remaining power supplies stay ON		_____	_____	_____	_____	_____	_____	_____	_____	_____
Indicator shows trip on Dipole	_____									
No Indicator showing trip on remaining supplies		_____	_____	_____	_____	_____	_____	_____	_____	_____
Replace switch holder.										
Use the B Test key (F-300) to reset the B chain										

Observe the B secure light is on.

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22. Open the injection shutter and turn on VUV power supplies as listed below.  
Remove the A switch holder.

Modulators 'A' & 'B' chain drops out momentarily until the injection shutter closes.

The 'A' Chain trips first

The VUV Ring Secure 'A' indicator goes out.

The VUV Ring Secure 'B' indicator stays ON.

	Power Supply								SEXT	SEXT
	Dipole	Q1	Q2	Q3	Q4	Q5	Q6	Q7	F	D
All Power Supplies Trip-OFF (as per indicators)	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____

Replace Switch A Holder

23. Secure the VUV Ring.

Turn ON RF Systems 1 & 2. Monitor the cavity field. Pull Switch A holder.

Observe that RF1 goes OFF for a minimum of 75 ms and RF2 goes OFF for a minimum of 10 ms.

**RF1** **RF2**

24. Press the Interlock Off button. Remove the switch holders and check that each switch "clicks" when making contact with the gate upon closing.

25. Remove the "Magnet Test Mode key" from SR9

The Magnet Test Mode indicators change from Normal to Test.

Attempt to secure the VUV ring

Observe that the ring does not secure.

The five beacons that surround the ring are on and flashing.

The Do Not Enter sign at the gate is on.

Replace the "Magnet Test Mode Key" and turn to normal position.

26. In control room, set shutter command to "close" and return access switch to normal.

Remove red tag from the LINAC low level RF and LEBT valve.

Inform the control room operator that test is complete and make request an entry in operations shift log and in interlock maintenance log.

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